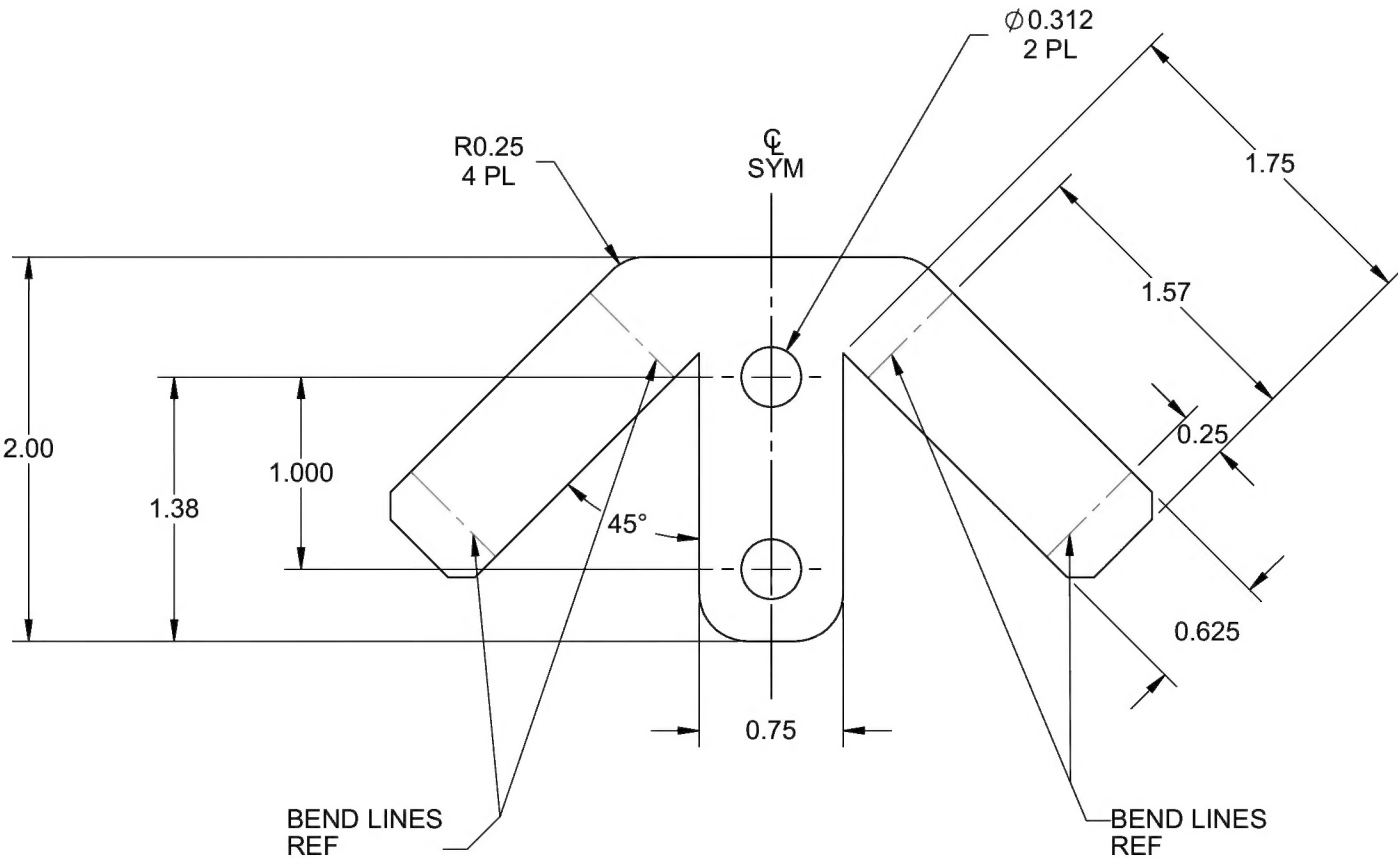


D5422-1 LATCH BRACKET
(MAKE FROM D5422-1F)



D5422-1F FLAT PATTERN

PRELIMINARY ISSUE

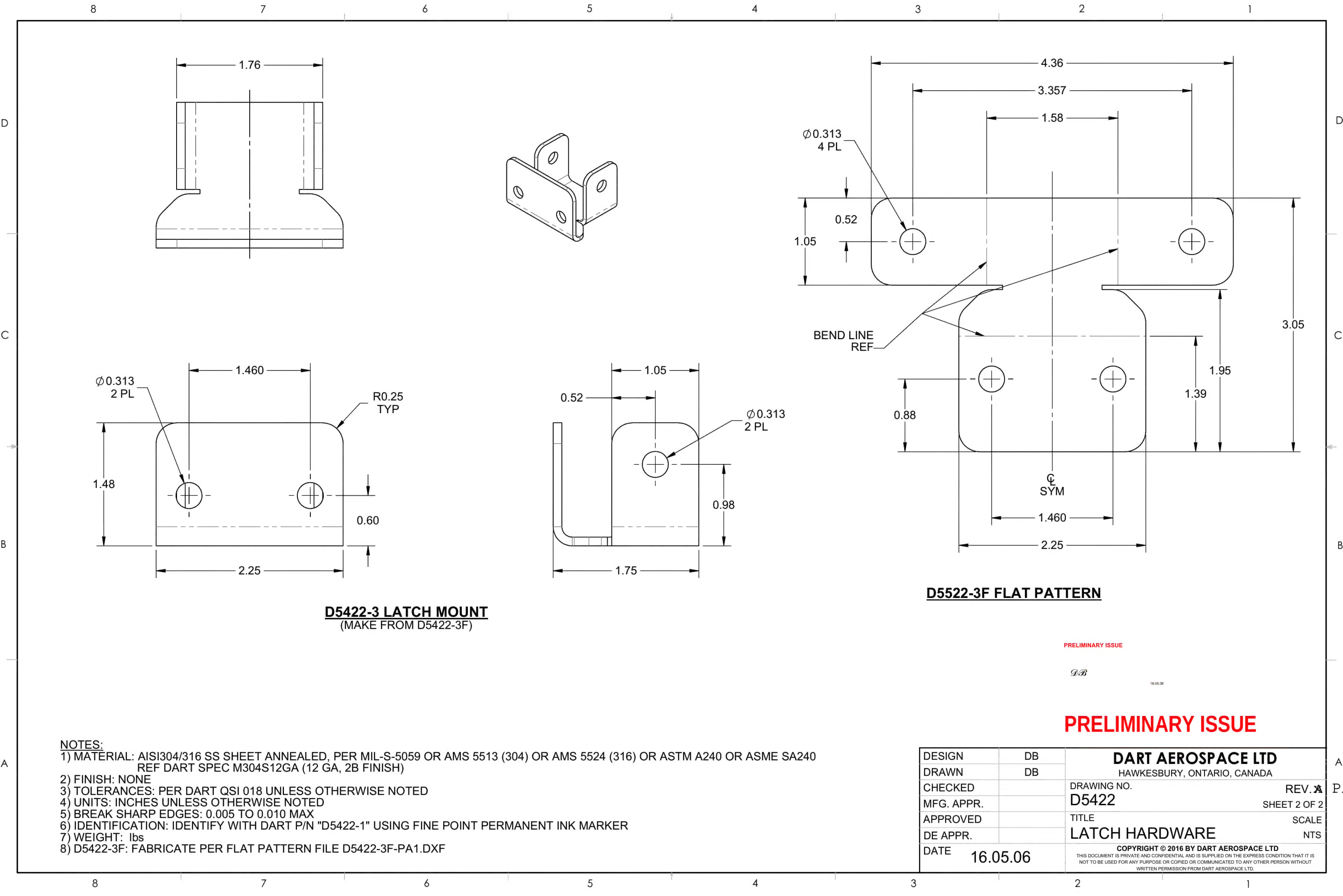
DB

16.05.06

PRELIMINARY ISSUE

- NOTES:
- 1) MATERIAL: AISI304/316 SS SHEET ANNEALED, PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240
REF DART SPEC M304S12GA (12 GA, 2B FINISH)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5422-1" USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 0.01 lbs
 - 8) D5422-1F: FABRICATE PER FILE D5422-1F-PA1.DXF

A	NEW ISSUE	DB	16.05.06
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D5422	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		LATCH HARDWARE	NTS
DATE	16.05.06	COPYRIGHT © 2016 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



NOTES:

- 1) MATERIAL: AISI304/316 SS SHEET ANNEALED, PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240
REF DART SPEC M304S12GA (12 GA, 2B FINISH)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5422-1" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: lbs
- 8) D5422-3F: FABRICATE PER FLAT PATTERN FILE D5422-3F-PA1.DXF